

Production of Aniline by Hydrogenation of Nitrobenzene

Ayushi Sinha

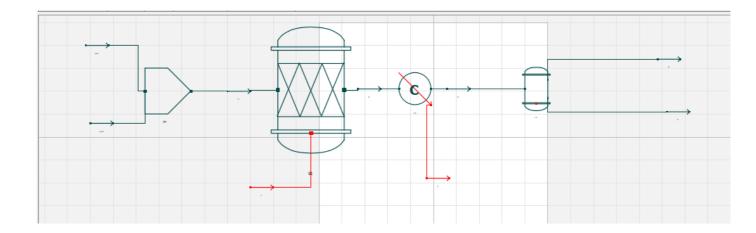
NIT Warangal

Background & Description:

Hydrogenation of Nitrobenzene is one of the ways of producing aniline with water as the byproduct. The flowsheet includes mixing pure hydrogen and nitrobenzene streams in 3:1 ratio (at 600K, 1 atm, and total mass flow 600 kg/s) and sending them through a conversion reactor with 99.9% conversion.

The stream is then sent through a compound separator to give the required results.

Flowsheet:







Results:				
Mole fraction	Feed 1	Feed 2	Product	Bottoms
Nitrobenzene	1	0	0.0021	0.0003
Hydrogen	0	1	0	0
Aniline	0	0	0.9995	0.0042
Water	0	0	0.0002	0.9955